Comparative table of Anolyte of Biocidal Efficacy

Organism Type Bacteria	Classification	Resistance	Reduction	Dilution
Gram Nagatiyas	Agingtobactor baumanii			Cono
Gram negatives	Acinetobacter baumann	ESDL, AIVIE		
		ina No	Log 6	1:10
	Pseudomonas aeruginosa	Na	Log 6	
	P. aeruginosa SATCC – Pse To	Na		
	P. Syringae	INd No		1.10
	P. nourescens	Na		1:10
	P. alcaligences	Na		1:10
	P. medocina	Na		1:10
	P. pullda	Na		1:10
	P. stutzeri		Log 8	1:10
		ESBL	Log 6	Conc
	E.coli SATCC – Esc 25	Na	Log 5	Conc
	E.coli 0157:H7	Na	Log 6	1:10
	Enterobacter spp	ESBL	Log 6	Conc
	Klebsiella pneumoniae	ESBL	Log 6	Conc
	Legionella pneumoniae	Na	Log 6	Conc
	Salmonella isangi	ESBL	Log 6	Conc
	Salmonella spp	ESBL	Log 6	Conc
	Salmonella typhi SATCC Sal 10	Na	Log 5	Conc
	Bacillus Subtilis	Na	Log 8	1:10
	Bacillus cereus	Na	Log 8	1:10
Gram Positive	Enterococcus Faecalis	VRE	Log 6	Conc
	Enterococcus faecium	VRE	Log 6	Conc
	Staphylococcus aureus	MRSA	Log 6	Conc
	Staph aureus SATCC Sta 53	Na	Log 5	Conc
	Staph zooepidermidus	Na	Log 5	Conc
	Streptococcus faecalis	Na	Log 8	Conc
	Labtobacillus brevis	Na	Log 8	1:10
	Listeria monocytogenes	Na	Log 7	Conc
	Micrococcus luteus	Na	Log 8	1:10
	Micrococcus roseus	Na	Log 8	1:10
	Vibrio cholerae	Na	Log 6	1:10
			3	
Mycobacteria	M. tuberculosis (H7Rv)	Na	Loa 6	Conc
,	M.smegmatis	Na	Log 6	Conc
			y •	
Viruses	Polio virus	Na	Log 8	1:10
	Hepatitis A	Na	Log 8	1:10
	Herpes simplex	Na	Log 4	1:10
Fungi	Candida albicans	Na	Log 4	Conc

Organism Type	Classification	Resistance	Reduction	Dilution
	1			
Coliphages	F-RNA Coliphages	Na	Log 6	1:10
Fungi: Ascomyctes	Fusarium oxysporum f.sp. Cubense	Na	Log 4	1:100
Ascomycetes	F. circinatum	Na	Log 4	1:100
	Phyllosticta citricarpa	Na	Log 3	1:20
	Geotrichium candidum	Na	Log 6	1:10
	Penecillium digitatum	Na	-	1:20
Oömycetes	Pythium ultimum	Na	Log 6	Conc
	Trichophyton mentagraphytes	Na	Log 4	Conc
	Aspergillus niger	Na	Log 4	Conc
Ascomycetes	Botrytis cinerea	Na	Log 4	Conc
Basidiomycetes	Rhizoctonia solani	Na	Log 4	Conc
Deuteromycetes	Vericillium dahliae	Na	Log 4	Conc
Deuteromycetes	Botrysphaeria dothidea	Na	Log 4	Conc
Deuteromycetes	Sclerotium rolfsi	Na	Log 4	Conc
Bacteria	Erwinia carotovora	Na	Log 4	Conc
	Agrobacterium tumefaciens	Na	Log 4	Conc
	Ralstonia solanacearum	Na	Log 6	Conc
	Xanthomonas campestris	Na	Log 4	Conc
	Clavibacteria michiganenese	Na	Log 4	Conc
	Pseudomonas syringae	Na	Log 4	Conc

Competing Technologies Comparison between ECA and Chlorine Gas

	ECA	Chlorine Gas
Disinfection	 Two to ten times more effective than Cl2 More rapid disinfection Broader inactivation range 	 Effective kill on certain micro-organisms Slower disinfection (more CT time required) Cannot kill some resistant organisms
Residual	 More stable Last longer Less disinfectant required to maintain residual No need for ammonia 	 Can vary widely throughout system Must often be boosted or combined with ammonia to last throughout distribution system A higher dosage is required to maintain equal residual
Safety	 Uses only salt water and 24VCD Reduction in liability exposure Avoids special equipment and training for worker safety Avoids equipment corrosion problems Avoids fire/explosion hazards from chlorine concentrates 	 Packaged Cl₂ gas is under pressure – potential for explosion or fire Liability exposure Poses hazard to surrounding community and to system operator Potential for chlorine burns Safety equipment and training is necessary Creates corrosion problem
Generation of Oxidant	 Oxidants generated onsite fresh chemicals with constant potency No hazardous materials to transport or store 	 Transportation of hazardous materials requires permits, EISs, etc. Storage of hazardous material often requires scrubber
Cost Considerations	 Higher capital cost is offset by lower lifecycle cost when compared to chlorine gas 	 Lower installation cost when gas scrubber is not considered, but higher lifecycle costs

	ECA	Chlorine Gas
Simplicity & Reliability	 Fully automated unit requires minimal training and maintenance – periodically add salt and check system Safety gear is unnecessary Cell is easily replaced and only requires replacement every few years 	 Regular change-out of cylinders requires complicated safety training and gear A system using about 10 pounds per day must change a 150 pound cylinder twice each month Requires periodic cleaning and change-out of gas venture injection system
Taste & Odor	 Excellent taste – does not react with ammonia and phenols to produce compounds that normally impart chemical taste and odors Removes H₂S to improve water quality 	 Often imparts a chlorine taste and odor, especially when combined with ammonia Cannot eliminate H₂S taste or odor problems
Multiple uses	 Can be used for a wider range of disinfection purposes than Cl₂ Can be used for iron and manganese removal Can be used for H2S removal, both in drinking water and sewage odor applications Can be used to improve filter runs when installed prior to the filter Improves turbidity by enhancing prefilter flocculation 	 Can only be used for disinfection purposes

COMPARISION OF UV AND ECA DISINFECTION TECHNOLOGY

Application Areas	UV	ECA		
Disinfection of water-based liquids in food, Beverage, pharmaceutical, chemical, manufacturing, agriculture, aquaculture, medical and dental industries	~	~		
Water treatment and treatment of potable water for individual houses and remote sites.	с с с с с с с с с с с с с с с с с с с			
Disinfection of liquids, such as syrup				
Effluent and waste water treatment	~	v		
Oxidation	~	v		
Flocculation enhancement		>		
Modes of Application				
Washing/soaking	None	High		
Fogging	None	High		
In-Line	High	High		
IRRADIATION	High	None		
PHYSICAL LIMITATIONS				
MULTI-DIMENSIONAL EXPOSURE	Low	High		
RY APPLICATIONS	High	None		
SENSITIVITY TO BIO-LOAD	High	High		
SENSITIVITY TO TURBIDITY	High	Low		
OPERATING COSTS	High	Low		
DURABILITY	Medium	High		
CAPITAL COSTS	High	Medium to High		
DISINFECTION EFFICIENCY	High	High		

MODE OF DISINFECTION	Disruption of DNA	Non-discriminate
		disruption of
		biological
		chemical groups
SPEED OF DISINFECTION	High	Medium
RESIDUAL DISINFECTION PROPERTIES	None	Medium
RESISTANCE BUILDUP	None	Medium
RESIDUALS ON TREATED MATTER		None
Taste	None	None
Odour	None	None
рН	None	None
Chemical	None	Low
Colour	None	None
CORROSIVENESS	None	Low to Medium
TOXICITY	Low	Low
HANDLING AND STORAGE OF CHEMICALS	None	Medium
HANDLING AND STORAGE OF HAZARDOUS	None	None
CHEMICALS		
SIZE OF APPLICATIONS	Small to Large	Small to Large
COMPACTNESS OF UNITS	Small	Small
PERIPHERAL EQUIPMENT REQUIRED	Low	Medium

EAW Mixed Oxidant Advantages

	Effective	Safe	Economical	Easy to Use	Residuals	Low DBP's
GAS						
CHLORINE						
Ca						
Hypochlorite						
Sodium						
Hypochlorite						
Chlorine						
Dioxide						
Ozone						
Ultraviolet						
ECA mixed						
LCA IIIXeu						
Oxidants						

Unsatisfactory Good

Comparison Chart of Water Disinfection Methods in a Hospital Environment										
Item			Disi	nfection Syst	em			Combinat	ion of Disinfection	n Systems
	Super Heating & Flushing	Auto- Chlorinating / Inhibitor System	Auto-Chloramines System (Mono- Chloramine)	Chlorine Dioxide	Copper-Silver Ionization System	Ozoniation	Ultraviolet	Ultraviolet & Auto- Chlorinating/ Inhibitor	Ultraviolet & Auto- Chloramine System (mono-chloramine)	Ultraviolet & Chlorine Dioxide
USED ON DOMESTIC COLD WATER SYSTEM	No	Yes	Yes	Yes	FEASIBLE – RETURN LOOP WITH FIXTURE/ EQUIPMENT BACK FLOW PREVENTION REQUIRED	Yes	Yes	Yes	Yes	Yes
USED ON DOMESTIC HOT WATER SYSTEM	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
CHEMICAL USED	None	SODIUM HYPOCHLORIT E	CHLORAMINE (CHLORAMINE & AMMONIA)	CHLORINE DIOXIDE (SODIUM CHLORITE)	COPPER & SILVER (MINERALS)	NONE	NONE	SODIUM HYPOCHLOR ITE	CHLORAMINE (CHLORINE & AMMONIA)	CHLORINE DIOXIDE (SODIUM CHLORITE)
BY-PRODUCT	None	TRIHALOMETH ANES (THM'S)	TRIHALOMETHANE (THM'S (FAR LESS THAN CHLORINE)	SOME CHEMICAL DECOMPOSITI ON IN THE FORM OF CHLORITE AND CHLORATE	NONE	BROMATE	OZONE	TRIHALOME THANES (THM'S)	TRIHALOMETHANES (THM'S) (FAR LESS THAN CHLORINE	SOME CHEMICAL DECOMPOST ION IN FOR OF CHLORITE AND CHLORATE
EFFECTIVE MAX. pH	None	7.8 pH	9 pH	10 pH	8 pH	NA	NA	7.8 pH	9 pH	10 pH
TASTE & ODOUR	None	YES-CAN CAUSE TASTE AND ODOUR PROBLEMS	YES-CAN CAUSE TASTE AND ODOUR PROBLEMS	NONE (BELOW .8 PPM) – REMOVES MOST TASTE AND ODOR PROBLEMS	NONE	YES – WILL ADD ODOUR	NONE PROVIDED HIGH INTENSITY OZONE LAMPS ARE NOT USED	YES-CAN CAUSE TASTE & ODOUR PROBLEMS/ ONLY IF HIGH INTENSITY OZONE LAMPS ARE USED	YES-CAN CAUSE TASTE & ODOUR PROBLEMS/ ONLY IF HIGHT INTENSITY OZONE LAMPS ARE USED	NONE (BELOW .8 PPM)- REMOVES MOST TASTE AND ODOUR PROBLEMS/ ONLY IF HIGH INTENSITY OZONE LAMPS ARE USED
IMPACT ON EQUIPMENT	Potential	POTENTIAL CORROSION	MINIMAL POTENTIAL	MINIMAL POTENTIAL	MINIMAL POTENTIAL	POTENTIAL CORROSION	POTENTIAL CORROSION	POTENTIAL CORROSION	MINIMAL POTENTIAL	MINIMAL POTENTIAL

Item			Disi	Combination of Disinfection Systems						
	Super Heating & Flushing	Auto- Chlorinating / Inhibitor System	Auto-Chloramines System (Mono- Chloramine)	Chlorine Dioxide	Copper-Silver Ionization System	Ozoniation	Ultraviolet	Ultraviolet & Auto- Chlorinating/ Inhibitor	Ultraviolet & Auto- Chloramine System (mono-chloramine)	Ultraviolet & Chlorine Dioxide
SYSTEMS		PROBLEMS	CORROSION PROBLEMS	CORROSION PROBLEMS	DEPOSITION OF COPPER ON MILD STEEL/ LOCALIZED CORROSION – NONE REPORTED	PROBLEMS	PROBLEMS IF HIGH INTENSITY OZONE LAMPS ARE USED	PROBLEMS/ CORROSION IF HIGH INTENISTY OZONE LAMPS USED	PROBLEMS CORROSION IF HIGH INTENISTY OZONE LAMPS USED	PROBLEMS CORROSION IF HIGH INTENISTY OZONE LAMPS USED
IMPACT ON DIALYSIS EQUIPMENT	NONE	NONE(BELOW 4 PPM)- CARBON FILTERS AND RO EQUIP. EFFECTIVELY REMOVES CHLORINE AND BY- PRODUCTS	SIGNIFICANTLY DIFFICULT TO REMOVE CHLORAMINES (MONO- CHLORMAINES AND BY-PRODUCT AT 4 PPM AND BELOW – CARBON FILTERS EFFECTIVE, RO MEMBRANDE NOT EFFECTIVE, MEMBRANE DAMAGE	NONE (BELOW .8 PPM) – CARBON FILTERS AND RO EQUPMENT EFFECTIVELY REMOVES CHLORINE DIOXIDE AND BY- PRODUCTS	INFORMATION CURRENTLY NOT AVAILABLE	INFORMATION CURRENTLY NOT AVAILABLE	NONE	NONE (BELOW 4 PPM) – CARBON FILTERS AND RO EQUIPMENT EFFECTIVEL Y REMOVES CHLORINE AND BY- PRODUCTS	SIGNIFICANTLY DIFFICULT TO REMOVE CHLORAMINES (MONO- CHLORMAINES AND BY-PRODUCT AT 4 PPM AND BELOW – CARBON FILTERS EFFECTIVE, RO MEMBRANDE NOT EFFECTIVE, MEMBRANE DAMAGE	NONE (BELOW .8 PPM) – CARBON FILTERS AND RO EQUPMENT EFFECTIVEL Y REMOVES CHLORINE DIOXIDE AND BY- PRODUCTS
ENVIRONME NTAL & HEALTH EFFECTS	WATER IS AT SCALDING TEMP	PRODUCES CARCINGOGE -NIC THM'S	PRODUCES CARCINGOGE-NIC THM'S (less than chlorine)	NONE – DOES NOT PRODUCE THM'S AND CAN DESTROY SOME THM'S	COOPER IS ACUTELY TOXIC TO MANY AQUATIC SPECIES AT LEVELS LOW AS 50 PPB. SYSTEM OPERATES BETWEEN 200 - 600 PPB COPPER, 10 TO 60 PPB SILVER	NONE – BROMITE IDENTIFIED AS AN ANIMAL CARCINOGEN – EFFECTS ON HUMANS UNKNOWN	NONE	PRODUCES CARCINOGE NIC THM'S	PRODUCTES CARCINOGENIC THM'S (less than chlorine)	NONE – DOES NOT PRODUCE THM'S AND CAN DESTROY SOME THM'S
EPA APPROVED PRIMARY DRINKING WATER DISINFECTAN T		YES (BELOW 4 ppm)	YES (BELOW 4 ppm)	YES (BELOW .8 PPM	NO	NO	NO	YES (BELOW 4 PPM)	YES (BELOW 4 PPM)	YES (BELOW .8 PPM)
BREAKS DOWN BIOFILM		NO @ BELOW 50 PPM MINIMAL	NO – (SYSTEM OPERATES AT 2-3	YES	YES/ NO DEPENDING	NO	NO	NO @ BELOW 50 PPM MIN	NO – (SYSTEM OPERATES AT 2-3	YES

Item			Disi		Combination of Disinfection Systems					
	Super Heating & Flushing	Auto- Chlorinating / Inhibitor System	Auto-Chloramines System (Mono- Chloramine)	Chlorine Dioxide	Copper-Silver Ionization System	Ozoniation	Ultraviolet	Ultraviolet & Auto- Chlorinating/ Inhibitor	Ultraviolet & Auto- Chloramine System (mono-chloramine)	Ultraviolet & Chlorine Dioxide
NOMINAL OPERATING CONDITIONS		ABOVE 50 PPM SYSTEM OP- ERATES BET- WEEN 2-3 PPM	PPM		ON PPM			ABOVE 50 PMM SYTEM OPER. BETW. 2-3	РРМ	
INHIBITS BIOFILM AT NOMINAL OPERATING CONDITIONS	NO	MINIMAL	MINIMAL	YES	YES/ NO DEPENDING ON PPM	NO	NO	MINIMAL	MINIMAL	YES
SHORT TERM RESIDIUAL EFFECTIVEN ESS AGAINST LEGIONELLA(SYTEM NOT OPERATING)	YES – APPROX. ONE WEEK	YES	YES – FAR LESS EFFECTIVE AS CHLORINE NONE	YES	YES	NO	NO	YES	YES – FAR LESS EFFECTIVE AS CHLORINE	YES
LONG TERM RESIDUAL EFFECT. AGAINST LEGIONELLA (SYSTEM NOT OPERATING)	NONE	NONE	NONE	MINIMAL – SOME RESIDUAL PROTECT. UNTIL BIOFILM IS RE-EST. NONE FOR BULK WATER	YES FOR HOT WATER SYST. ONLY – (LONG TERM STUDIES INDICATE LEGIONELLA MAY DEVEL. A TOLERANCE TO SILVER)	NONE	NONE	NONE	NONE	MINIMAL – SOME RESIDUAL PROTECT. UNTIL BIOFILM IS RE-EST. NONE FOR BULK WATER
FLUSHING REQUIRED AT ALL FIXTURES AT START UP ON PERIODIC BASES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES
CHLORINE SHOCKING OF WATER SYSTEM REQUIRED PRIOR TO SYSTEM OPERATING	NA	YES	YES	NOT REQUIRED	NOT REQUIRED	YES	YES	YES	YES	NOT REQUIRED

Item			Disi	Combination of Disinfection Systems						
	Super Heating & Flushing	Auto- Chlorinating / Inhibitor System	Auto-Chloramines System (Mono- Chloramine)	Chlorine Dioxide	Copper-Silver lonization System	Ozoniation	Ultraviolet	Ultraviolet & Auto- Chlorinating/ Inhibitor	Ultraviolet & Auto- Chloramine System (mono-chloramine)	Ultraviolet & Chlorine Dioxide
ESTIMATED COST FOR A 600 GPM SYSTEM (NOT INSTALLED)	NA	\$9,000 (APPROX)	\$9,000 (APPROX)	\$12,000	\$36,000	NOT AVAILABLE	\$27,000	\$36,000 (APPROX)	\$42,000 (APPROX)	\$39,000
ESTIMATED INSTALL. COST	NA	\$5,000 (APPROX)	\$5,000 (APPROX)	\$3,000	\$5,000	NOT AVAILABLE	\$10,000	\$15,000 (APPROX)	\$15,000 (APPROX)	\$13,000
ESTIMATED ANNUAL MAINT. COST	\$12,500 (PER EVENT)	\$8,000	\$8,000	\$16,650 @ 1 LB CIO2 OR \$28,250 @ 2 LBS CIO2	\$25,250	NOT AVAILABLE	\$12,600	\$20.600	\$20,600	\$20,000 @ 1 LB Cl02 OR \$32,000 @ 2 LBS Cl02

Industrial Market Competitor Analysis

Market	Description of	Competing	Competitors	RW	RW Marketing Strategy		
	Application	Technologies		Competitive Edge	Local	International	
Water	Disinfection of	Chlorine	Nalco	Low running cost	License	Licensing	
Treatment	process water	Chlorine Dioxide	BDH	On site		J	
(food industry)		Ozone	Buckman/	generation			
		UV	laboratories	Regulated Ph			
		Food Grade	Bets	Low maintenance			
		biocides	Dearborne	Low toxicity			
			Niche Companies	Low residue			
Potable	Disinfection of	Chlorine	Nalco	No resistance	Licensing	Licensing	
	potable water	Chlorine Dioxide	BDH	Optimal activity			
		Ozone	Buckman	No-hazardous			
		UV	laboratories	Versatile			
		Non oxidizing/	Bets	application			
		and oxidizing	Dearborne				
		biocides	Niche				
			companies				
Cooling	Biological control	Chlorine	Nalco		Licensing	Licensing	
Towers		Chlorine Dioxide	BDH				
		Ozone	Buckman -				
		UV	laboratories				
		Non oxidizing/	Bets				
		and oxidizing	Dearborne				
		biocides	Niche Companies				
Abattoirs	Meat product bio-	Chlorine	Antec Int		Own then	Licensing	
	security,	Chlorine Dioxide	Niche Companies		license		
	Surface	UV					
	disinfection,						
Macadamia	Disinfection of nuts	None	None		Own then	Licensing	
Nuts					license		
Mushrooms	Control of bacterial	Chlorine	Niche Companies		Own then	Licensing	
	blotch	Chlorine Dioxide			license		
		Biological control					
Animal	Control of veterinary	Antibiotic	Niche Companies		Own then	Licensing	
husbandry	deseases and meat bio- security	lodine			licenses		
Potatoes	Control of bactarial blight, shelf-life extension	Chlorine Chlorine Dioxide	Niche Companies		License	Licensing	
Hide	Preservation	Salt	Salt suppliers		Own then	Licensing	
Mining	Mineral Extraction	Cvanide/carbon	Niche Companies		Licensing	Licensing	
		Electro-chemincal	Dhammaaaatiaalaad		Lissusian		
Disinfection	cleaning	Giuteraidenyde Peracetic acid	enarmaceutical and		Licensing	Licensing	
Disimection	cleaning	OAC's	detergent companies				
		Chlorine			1		
		Chlorine Dioxide			1		
		lodine compounds			1		
		Hydrogen peroxide					
Food	CIP/COP	QAC's	Niche Companies		Licensing	Licensing	
Processing	disinfection	Chlorine			1		
	Acidurin bactatial control	Chlorine Dioxide			1		
	Shell life extension	iouine compounds		I	1		

Medical & Dental Competitor Analysis

Market	Description of	Competing	Competitors	RW	RW Marketing Strategy	
	Application	Technologies		Competitive	Local	International
				Edge		
Dental	Dental unit water line	Filters	Niche	Low running cost	Own	Licensing
	disinfection	Na Hypochlorite	Filtration unit	On site generation		
		Sterile water	suppliers	Regulated Ph		
		supplies	Non focused	Low maintenance		
			Pharmaceutical	Low toxicity		
			and chemical	Low residue		
			suppliers	No resistance		
			Dental supply	Optimal activity		
			companies	Non-hazardous		
Dental	Root canal	Na hypochlorite	Pharmaceutical	Versatile	Licensing	Licensing
	irrigation		companies			
Tissue	Disinfection of tissue	Micro-filtration	Niche			
Culture	culture growth		suppliers			
Lab	medium					
Research	Investigation of new	N/A	Sterilox		Own	Licensing
	applications for					
	medical use					
Hospitals/	Treatment of TB	Antibiotics	Pharmaceutical		Licensing	Licensing
clinics	topical wounds	QAC'S	companies			
	skin infections	lodated				
	bedsores etc	compounds etc				
Veterinary	Treatment of topical	Antibiotics	Pharmaceutical		Licensing	Licensing
clinics	wounds	QAC's	companies			
	skin infections etc	lodated				
		compounds				
		Antifungal				
		compounds etc				